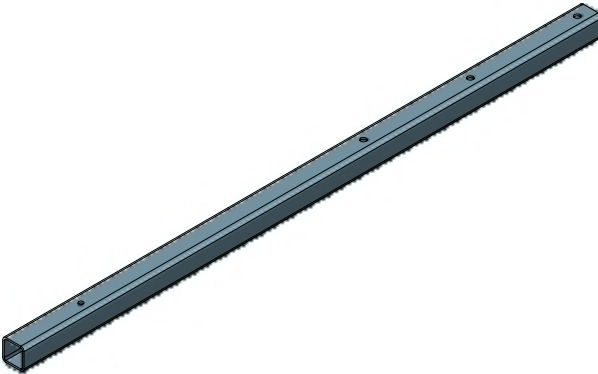
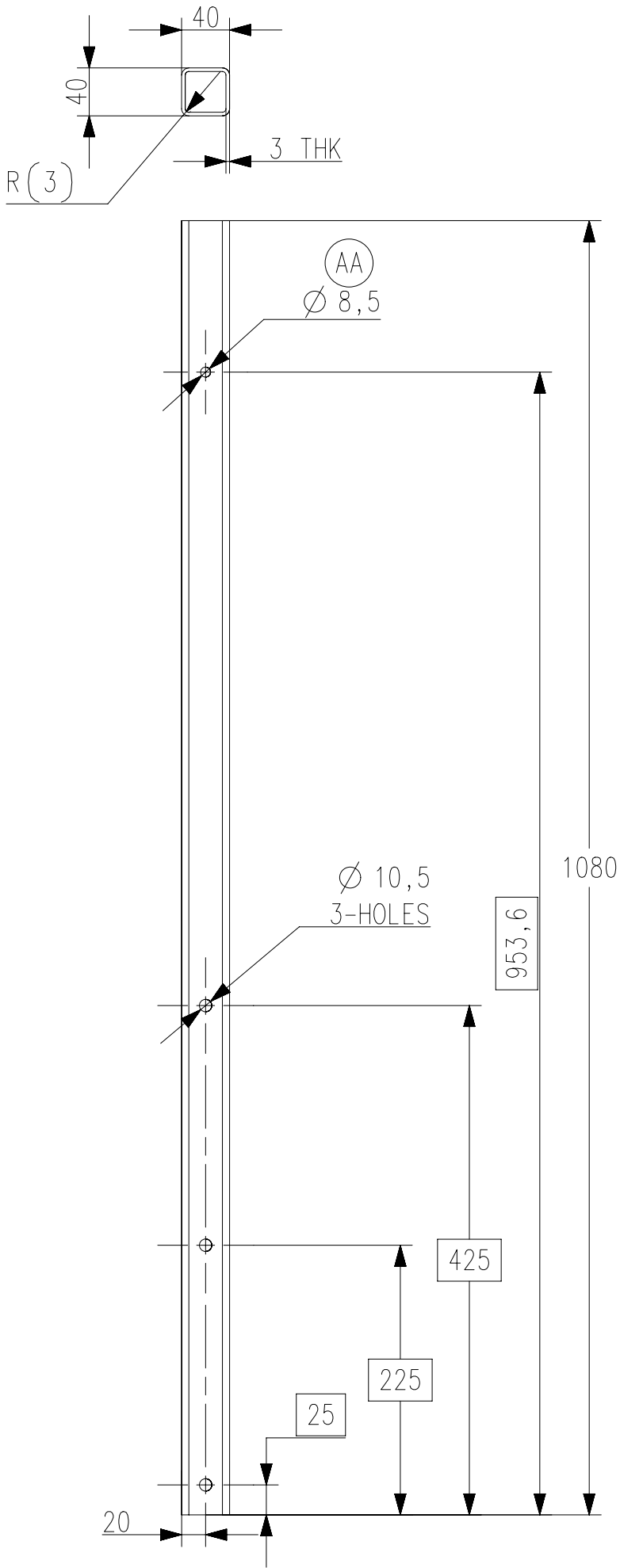




- NOTE :-
- 1. ALL UNSPECIFIED RADIUS SHOULD BE ONE METAL THICKNESS.
 - 2. PART MUST BE FREE OF STRETCHING, SCORING MARKS AND WRINKLES.
 - 3. PART MUST BE FREE OF FRACTURE, BURRS & SHARP EDGES AND ANY SURFACE IMOERFACIONS, THAT MAY AFFECT FIT OR FUNCTION OF THE PART.

<SC> :SIGNIFICANT CHARACTERISTICS ▽ :CRITICAL CHARACTERISTICS

BREAK SHARP CORNERS MAY BE EITHER A CHAMFER OR A RADIUS FROM 0.2 mm MIN. TO 1.0 mm MAX.

UNSPECIFIED TOLERANCES			
1. FORMING TO FORMING			
UPTO 500		± 0.5	
ABOVE 500		± 0.8	
2. CD BETWEEN HOLES			
IN ONE PLANE		± 0.2	
IN DIFF PLANES		± 0.5	
3. FORM TO PIERCE		± 0.5	
4. ANGULAR TOLERANCE		± 1°	
5. HOLE SIZES		+0.2/-0	
6. SLOT SIZES		± 0.8	
7. GENERAL TOLERANCES			
UP TO 300		± 0.8	
ABOVE 300		± 1.0	
8. FLANGE WIDTH		+1.0/-0.7	
9. JOGGLE DEPTH		+0.3/0	

MAHINDRA & MAHINDRA LIMITED
TRACTOR DIVISION
KANDIVLI (EAST), MUMBAI 400 101, INDIA.

E.R. / PROC.REQ.NO : ER19C0005837	PART NO. : 007643903U1
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PART NAME :
TUBE - 40 × 40

MATERIAL : SQUARE TUBE MFD-YST 210- HF - ERW - 40*40*3-AS PER M&M STD G-00-2190	HEAT TREATMENT : -----
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	NAME	SIGN	DATE	FIRST USED TRCR. MODEL	
CAD ENGG.	HARI		22/02/2018	MSTAR P2	
DESIGNER	HARI		22/02/2018	SCALE 1:5	
CHECKER	TVK		22/02/2018	SHEET 1 OF 1	
APPR.BY	VB		22/02/2018	UNIT QTY. : 2/TR	
				WEIGHT : 3.55 kg.	

ALL DIMENSIONS ARE IN mm. CHECK DRG WITH LATEST CHANGE No

ECN19P004158	AA		HOLES ADDED AS PER CDMM FEEDBACK,WEIGHT UPDATED	HARI	TVK	VB	31/01/19
E.R.NO.	LET	LOC	REVISIONS	DSNF	CKR.	APPR.	DATE